

## Soudatight LQ

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### Technical data

Basis	Fiber reinforced synthetic dispersion
Consistency	Paste
Curing system	Physical drying
Skin formation* (23°C/50% R.H.)	Ca. 60 min
Density**	Ca. 1,15 g/ml
Viscosity (Brookfield)	70.000 mPa.s → 95.000 mPa.s
Elongation at break (ISO 37)**	> 50 %
Drying time (23°C and 50% R.H.)	Ca. 24 - 48 h
Consumption (*)	500 - 1000 g/m <sup>2</sup> , depending on the substrate
Temperature resistance**	-20 °C → 80 °C
Application temperature	5 °C → 45 °C
Diffusion resistance factor (μ-value)	10241
Equivalent air layer thickness (Sd-value)	10,96 m

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Soudatight LQ is a high quality water-based, fiber reinforced polymer paste which forms a seamless airtight and vapor barrier elastic membrane after drying.

### Properties

- Airtight and vapor barrier
- Fiber reinforced therefor suitable for crack bridging up to 2 mm
- Stays elastic after curing and very sustainable
- Forms a seamless membrane
- Very good adhesion on many porous materials
- Good adhesion on slightly moist substrates
- Good adhesion on slightly dusty substrates
- Can be painted, plastered or taped after drying
- Meets GEV EMICODE EC-1 PLUS: very low emission

### Applications

For airtight and vapor barrier finishing of:

- Penetration seals
- Seams, gaps, cracks and holes
- Wall-floor connections
- Wall-ceiling connections
- Wall-wall connections
- Window connections:
  - inside inner leaf (reveal area)
  - outside inner leaf (prior to application of the facade insulation)

### Packaging

*Colour:* dark blue (becomes black after drying), White (without color change)

*Packaging:* 5 kg bucket

### Shelf life

At least 12 months in unopened packaging in a dry storage place at temperatures between +5 °C and +25 °C. Protect against frost.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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**Substrates**

*Substrates:* all common porous surfaces in construction and renovation. Not suitable for bitumen, glass, PE, PTFE and PP. The drying time may increase onto non porous substrates.

*Nature:* Clean and free of grease. Slightly moist or slightly dusty substrates are no problem.

*Surface preparation:* No pretreatment required. A preliminary adhesion test on every surface is recommended.

**Joint dimensions**

Static joints, gaps or seals up to max. 2mm.

Cracks, joint or gaps > 2 mm can be filled (with e.g. Flexifoam) or closed with Soudatextile in combination with Soudatight LQ.

**Application method**

Soudatight LQ should be acclimatised to room temperature before installation. Shake or stir well before use. Soudatight LQ is applied directly from the packaging onto the surface using flat brush. The product must be spread/coated onto the surface. Apply the airtightness paste undiluted and evenly in several layers (at least 2) on the substrate to a layer thickness of minimum 1 mm and maximum 3 mm. For the best possible coverage, the product is applied the second time under a different angle. It is recommended to apply the 2nd layer only after skin formation occurs at the first layer. The application thickness must be measured (wet) using a wet film comb. For window applications, ensure that the airtightness paste forms a seamless membrane of at least 3 mm on the window frame, over the flexible foam to  $\pm 5$  cm on the reveal area of the structural work. The use of masking tape (on the window frame) is recommended. This should, however, be removed shortly after the application of Soudatight LQ, before curing. For wall connections, ensure that the airtightness paste forms a seamless membrane of  $\pm 15$  cm on both surfaces.

*Cleaning:* Before curing, Soudatight LQ can be removed with water from substrates and tools.

*Repair:* With the same material

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult the label for more information.

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### Remarks

- Do not use in applications where continuous water immersion is possible.
- Soudatight LQ should not be diluted.
- After curing and trimming Flexifoam, Soudatight LQ can immediately be applied where with other PU foams it's necessary to wait 24h to 48h after trimming before applying Soudatight LQ.
- Not suitable for expansion and dilatation joints.
- Limited UV-resistant.

### Standards and certificates

- EC-1 PLUS label: very low emission
- BBRI-report DE621XB622 LMA 5748: Determination of the adhesive strength of a liquid membrane (Soudatight LQ) on different types of substrates.
- BBRI-report DE621xB622-2 LMA 5748: Determination of adhesive strength of gypsum plaster applied to a substrate (breeze blocks) treated with Soudatight LQ.
- BBRI-repport DE621xB622-3 LMA 5748: Determination of the water-vapor-permeability-properties of Soudatight LQ.
- MO-01/1 Bauteilprüfung (System test: air- and driving rain-tightness of a sealing between window and wall) - (IFT Rosenheim)

### Environmental clauses

#### *Lead regulation:*

Soudatight LQ conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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